DATA SHEET

Pressure Mass Flow Controllers



Model SLA5810/20/40

SLA5810/20/40 SLAMf10/20 Series

Elastomer Sealed, Digital, Upstream, Downstream, and Remote Transducer Pressure Controllers

The SLA Series pressure controllers and pressure controlling flowmeters have gained broad acceptance as the standard for accuracy, stability and reliability. These products have a wide pressure measurement and control range and are suitable for a broad range of operating conditions making them well suited for applications in thin film processes, chemical and petrochemical research, laboratory, analytical, fuel cell and life science among others.

Highlights of the SLA Series pressure controller product include: industry leading long term stability, accuracy backed by superior metrology systems and methods using primary flow calibration systems directly traceable to international standards, and a broad range of analog and digital I/O options to suit virtually any application. An independent diagnostic/ service port permits users to troubleshoot or change process conditions without removing the pressure controller from service. This product is also available with a NEMA 4X/IP66 approved enclosure, making it perfect for hosedown/washdown applications.

Based on the core control technology present in our industry-leading thermal mass flow controllers, Brooks' SLA Pressure Controllers are able to control the pressure of a gas based on a set point signal by replacing the thermal mass flow sensor with a pressure sensor. It utilizes closed-loop control, which eliminates the droop and hysteresis associated with traditional mechanical spring diaphragm pressure regulators. With the wide range of options and features available, the SLA Pressure Controller Series provides users with a single platform to support a broad range of applications.

Features

Closed loop control

User accessible service port

Wide pressure range capabilities

Advanced diagnostics

Superior valve technology

Adaptable mechanical configurations

Primary standard calibration systems

Simple modular design and reducing total cost of ownership

IP66/NEMA 4X rated enclosure

Hazardous area approvals

Benefits

Eliminates droop & hysteresis associated with traditional mechanical spring diaphragm pressure regulators

Simplified installation, start-up, troubleshooting and access to diagnostics provides maximum uptime

Ability to control up to 4500 psig, giving it one of the widest pressure ranges on the market today

Ensures device is operating within user specified limits for high process yield and maximum uptime

Minimum leak-by, maximum turndown, fast response reduces overall gas panel cost and increases throughput

Easily retrofit to existing systems

Ensures measurement accuracy is traceable to international standards

Easy-to-service elastomer sealed design provides options for factory or field service maximizing uptime

Weatherproof protection optional for "Hosedown" applications such as: Food, Beverage, Pharmaceutical & Biotech

Designed to operate in non-incendive (Division 2/Zone 2) environments

View SLA5810/20/40 SLAMf10/20 Product Page



Flexible Pressure Control Capabilities

Brooks' Pressure Controllers can be built for both upstream pressure control and downstream pressure control. These designations are determined by the location of the vessel where the pressure is being controlled. Our upstream pressure controllers can also be considered back pressure regulators, and our downstream pressure controllers can also be considered pressure regulators. In addition, a remote transducer configuration can be used to combine the benefits of pressure control and flow measurement.

Advanced Diagnostics

Pressure Controllers can be some of the most complex components in a gas delivery system, but they are typically critical to the tool's success. When dealing with highly toxic or corrosive gases, removing the pressure controller to determine if it is faulty should be the last resort. In response to this, Brooks pioneered smarter products with embedded self test routines and introduced an independent diagnostic/service port and software to provide the user with a simple interface, for troubleshooting without disturbing pressure controller operation.

Wide Pressure Range

The SLA Pressure Controller Series covers an extremely broad range of pressures. Brooks Pressure Controllers can control pressures ranging from sub-atmosphere all the way to 4500 psi (310 bar), giving it the widest pressure range on the market today! Even with major changes to the flowrate, Brooks Pressure Controllers are able to maintain stable pressure which keeps processes running smoothly and efficiently.

Broad Array of Communication Options

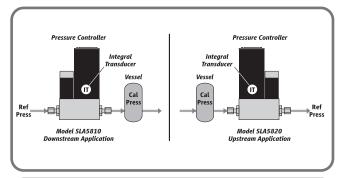
Brooks offers traditional analog options as well as RS-485 digital communications ("S-protocol", based on HART) Brooks also offers control interfaces via digital network protocols like DeviceNet (DeviceNet not available on SLAMf 10/20), a high speed (up to 500k baud) digital communication network, and Profibus. Brooks' communication capabilities and device-profiles have been certified by the ODVA (Open DeviceNet Vendor's Association) and the ITK (Interoperability Test Kit). Other network protocols are in development. Talk to your Brooks representative about your specific needs.

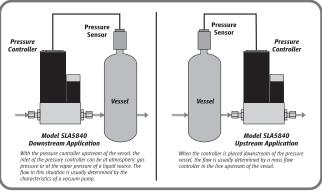
Wash-down Enclosure

The SLAMf Series comes equipped with an IP66 / NEMA4X rated enclosure. This makes these instruments perfect for wash-down or outdoor environments. So no matter how harsh the surroundings, the SLAMf Series keeps the process under control.

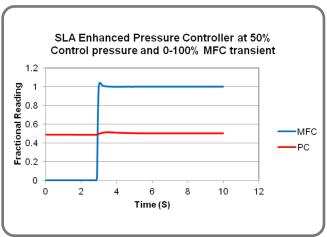
Hazardous Area Approvals

Brooks SLA Pressure Controller products come with various levels of Hazardous Area Approvals. The SLA5800 Series Pressure Controllers are approved for Class I, Division 2/Zone 2 areas, while the SLAMF Series Pressure Controllers have enclosures that can be used in Class II & Class III, Division 2/Zone 2.









Flow Ranges and Pressure Ratings:

Pressure	Pressure	Flow Ranges		Minimum Full	Maximum Full	Pressure Equipment	
Controller	Controller	N2 Eq. Ratings		Scale Pressure	Scale Pressure	Directive (PED)	
Model	Model	Min. F.S.	Max. F.S.	Standard	Standard	Module H Category	
SLA5810/SLAMf10	Downstream	0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
	(Pressure Regulator)	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5820/SLAMf20	Upstream	0.003	50*	1 psi	1500 psia/103 bara	Sound Engineering	
	(Back Pressure Regulator)	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	
SLA5840	Remote Transducer	0.003	50	10 psi	1500 psia/103 bara	Sound Engineering	
	Upstream or Downstream	0.1	10	1500 psi	4500 psia/310 bara	Practices (SEP)	

 $^{^{\}star}\,$ Please see sizing tool for flow limitations < 10 psi F.S. pressure

	SLA58510/20 & SLAMf10/20	SLA5840			
PERFORMANCE					
Pressure Accuracy (Including Linearity and Hysteresis)	\pm 0.25% of Transducer F.S., F.S. > 300 psia \pm 0.12% of Transducer F.S., F.S. ≤ 300 psia	Dependent on Remote Pressure Transducer			
Flow Accuracy (N2 equivalent)	N/A	±0.9% of S.P. (20-100% F.S.) ±0.18% of F.S. (2-20% F.S., 1-20% F.S. from 1-50 lpm)			
Control Range	20:1 Typical - Applic	ation specific			
Repeatability & Reproducibility	0.20% S.	Р.			
Linearity	Included in ac	ccuracy			
Response Time (Settling time within ±2% F.S. for 0-100% command step)	System dependent	<1 second			
Zero Stability	< <u>+</u> 0.001% F.S. per 30 days	Dependent on Remote Pressure Transducer			
Temperature Coefficient	±0.1% of F.S. per °C	Dependent on Remote Pressure Transducer			
Pressure Coefficient (Flow Measurement Only)	N/A	±0.03% per psi (0-200 psi N2)			
Attitude Sensitivity	The accuracy of the Pressure	e Sensor is not attitude dependent			
RATINGS					
Operating Temperature Range	-14 to 65°C (7 to	149°F)**			
Transducer Pressure Ratings	15 psia/1.03 bara for < 15 psia full scale 15 psig/1.03 barg for < 15 psig full scale 100 psia/6.9 bara for < 100 psia full scale 100 psig/6.9 barg for 15-100 psig full scale 100 psia/20.7 bara for 100-300 psia full scale 300 psig/20.7 barg for 100-300 psig full scale 3000 psia/206.9 bara for 300-3000 psia full scale 4500 psia/310.3 bara for 3000-4500 psia full scale	Dependent on Remote Pressure Transducer			
Leak Integrity (external)	1x10 ⁻⁹ atm. cc,	/sec He			
MECHANICAL					
Valve Type	Normally Closed, No	ormally Open			
Primary Wetted Materials	316L Stainless Steel, High Al Optional Buna-N, Kalrez [*] , Te	lloy Stainless Steel, Viton [®] fluoroelastomers. flon [®] /Kalrez [®] , and EPDM			
DIAGNOSTICS					
Status Lights	MFC Health, Netv	vork Status			
Alarms*	Sensor Output, Control Valve Output, Over 1	Temperature, Power Surge/Sag, Network Interruption			
Diagnostic/Service Port	RS485 via 2.5 mm jack (Locate	ed under the top cover in SLAMf version)			

^{*}Alarm modes are dependent on the communications interface. These are described in the corresponding digital communication interface manual. **Hazardous area certifications have a temperature range limitation of 0-65°C.

Electrical Specifications

Communication Protocol	RS485	Profibus®	DeviceNet® ***		
Electrical Connection (SLA58xx)	1 x 15-pin Male Sub-D, (A)	1 x 15-pin Male Sub-D 1 x 9-pin Female Sub-D	1 M12 with threaded coupling nut (B)		
Electrical Connection (SLAMf)	PG11 Cable Gland, 1/2" NPT (F) Conduit				
Analog I/O	0-5 V, 1-5 V, 0-10 V,	N/A			
Power Max./Purge	From +13.5 Vd	From +11 Vdc to +25 Vdc			
Power Requirements Watts, Max.	Valve Orifice > 0.0 Valve Orifice ≤ 0.0	Valve Orifice $> 0.032''$: 10 Watts Valve Orifice $\le 0.032''$: 7 Watts			
VOLTAGE SET POINT INPUT S	PECIFICATIONS				
Nominal Range	0-5 Vdc, 1-5 Vd	or 0-10 Vdc	N/A		
Full Range	(-0.5)-1	1 Vdc	N/A		
Absolute Max.	18 V (withou	t damage)	N/A		
Input Impedence	>990 kG	Dhms	N/A		
CURRENT SET POINT INPUT S	PECIFICATIONS				
Nominal Range	4-20 mA or	0-20 mA	N/A		
Full Range	0-22 ו	mA	N/A		
Absolute Max.	24 mA (withou	ıt damage)	N/A		
Input Impedence	100 OI	N/A			
FLOW OUTPUT (VOLTAGE) SP	ECIFICATIONS				
Nominal Range	0-5 Vdc, 1-5 Vdc	N/A			
Full Range	(-1)-11	Vdc	N/A		
Min Load Resistance	2 kOh	N/A			
FLOW OUTPUT (CURRENT) SF	PECIFICATIONS				
Nominal Range	0-20 mA or	4-20 mA	N/A		
Full Range	0-22 (mA	N/A		
Max. Load	380 Oh	ms	N/A		
ANALOG I/O ALARM OUTPUT	T*				
Туре	Open Col	lector	N/A		
Max. Closed (On) Current	25 m	Α	N/A		
Max. Open (Off) Leakage	1μ/	1	N/A		
Max. Open (Off) Voltage	30 V	dc	N/A		
ANALOG I/O VALVE OVERRID	E SIGNAL SPECIFICATIONS**				
Floating/Unconnected	Instrument controls v	N/A			
VOR < 0.3 Vdc	Valve Cl	osed	N/A		
0.3 Vdc < VOR < 4.8 Vdc	Undefi	N/A			
VOR > 4.8 Vdc	Valve C	N/A			
Input Impedence	60 kOl	N/A			
Absolute Max. Input	(-25 Vdc) < VOR < 2	5 Vdc (without damage)	N/A		

^{*}The Alarm Output is an open collector or "contact type" that is CLOSED (on) whenever an alarm is active.

The Alarm Output may be set to indicate any one of various alarm conditions.

^{**} The Valve Override Signal (VOR) is implemented as an analog input which measures the voltage at the input and controls the valve based upon the measured reading as shown in this section.

^{***} Available on SLA5810/20/40 only.

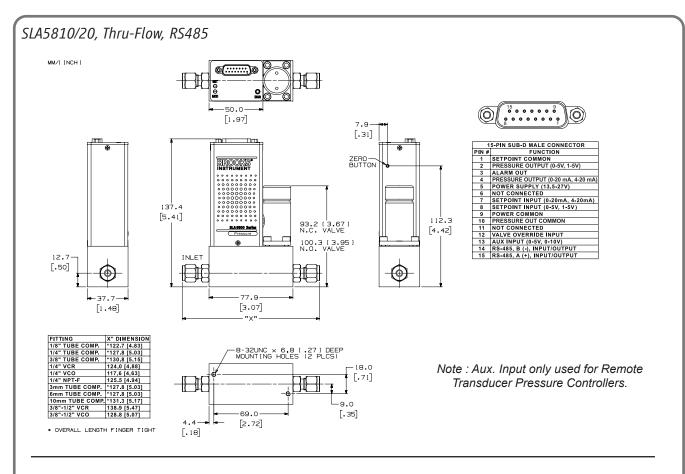
Certifications - SLA58XX

Mark	Agency	Certification	Applicable Standard	Details
c SN ° us	UL (Recogonized)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22	UL & CSA Standards	E73889 Vol 3, Sec 4
⟨£x⟩	ATEX	II 3 G Ex nA IIC T4 Gc	EN60079-0:2012 EN 60079-15:2010	KEMA 04ATEX 1118X
	IECEx	II 3 G Ex nA IIC T4 Gc	IEC 60079-0:2011 IEC 60079-15:2010	IECEx DEK 14.0072X
S s	KOSHA	Ex nA IIC T4		15-AV4BO-0641 15-AV4BO-0640
C€	CE	EMC Directive 2014/30/EU Directive 2011/65/EU	EN:61326-1:2013	EMC RoHS

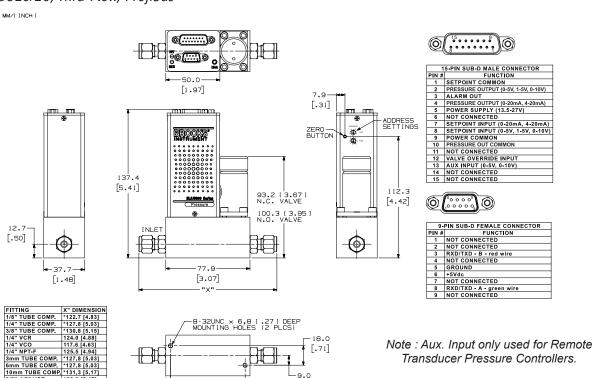
Certifications - SLAMfxx

Mark	Agency	Certification	Applicable Standard	Details
c FL ° us	UL (Recogonized)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22 IP66	UL & CSA Standards	E73889 Vol 3, Sec 4
c UL us	UL (Listed)	Class I, Div 2, Group A, B, C, D Class I, Zone 2, IIC T4 Class II, Zone 22 IP66	UL & CSA Standards	E73889 Vol 1, Sec 25
€x>	ATEX	II 3 G Ex nA IIC T4 Gc II 3 D Ex tc IIIC T 85 °C Dc	EN 60079-0 : 2012 + A11 : 2013 EN 60079-15 : 2010 EN 60079-31 : 2014	KEMA 04ATEX1290 X
	IECEx	Ex nA IIC T4 Gc Ex tc IIIC T 85 °C Dc	IEC 60079-0 : 2011 + Corr. 2012 + Cor. 2013 IEC 60079-15 : 2010 IEC 60079-31 : 2013	IEC KEM 07.0043X
S	KOSHA	Ex nA IIC T4 Ex tD A22 IP66 T85°C	The Ministry ob E000oyDent 2nd 200or Notide No. 2013-34 Arti00e34 obthe Industribu 200ety2nd 2e00th	15-AV4BO-0638 15-AV4BO-0639 16-AV4BO-0328X 16-AV4BO-0327X
CE	CE	EMC Directive 2014/30/EU Directive 2011/65/EU	EN:61326-1:2013	EMC RoHS

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SLA5810/20, Thru-Flow, Profibus

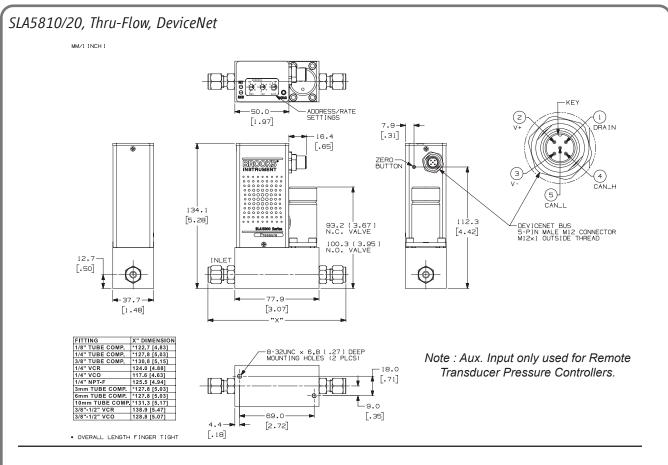


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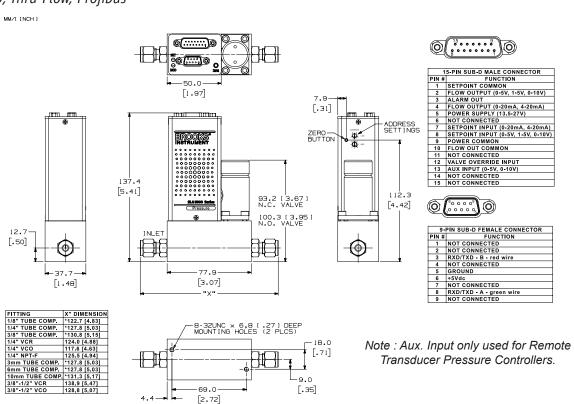
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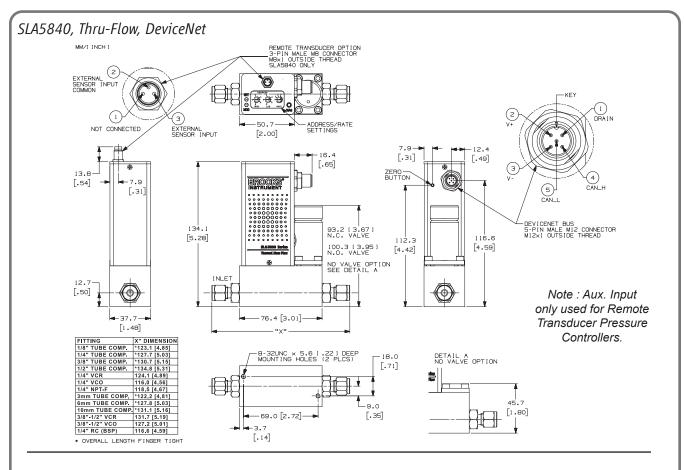
. OVERALL LENGTH FINGER TIGHT



SLA5840, Thru-Flow, Profibus

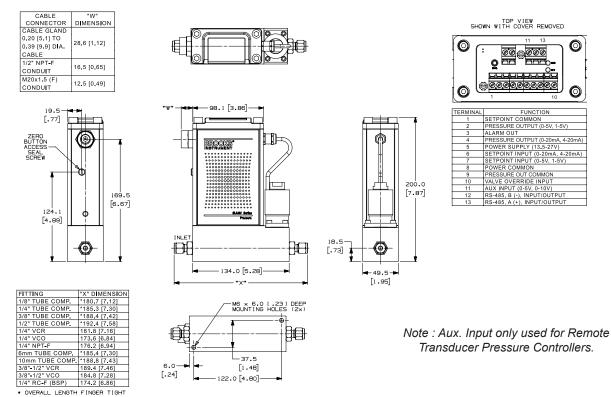
. OVERALL LENGTH FINGER TIGHT



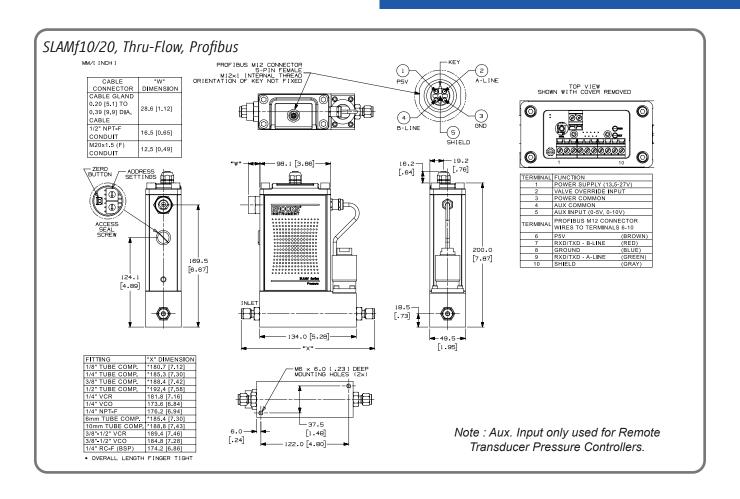


SLAMf10/20, Thru-Flow, RS485





Product Dimensions



Access our library of CAD Drawings

Code	e Description	Code Option	Option Description
I.	Base Model Numbers	SLA	Smart Link Advantage
II.	Package / Finish Specifications	58	Standard Elastomer Series
		MF	Standard Elastomer Series (NEMA 4X/IP66 Housing)
III.	Function	1	Downstream Pressure Controller
	Tanction	2	Upstream Pressure Controller
		4	Remote Transducer Pressure Controller (SLA58xx only)
IV.	Gas or Range	0	3 ccm - 50 lpm
V.	Digital I/O Communication	A	None (select applicable analog I/O)
٧.	(SLA58xx Pressure Controllers)	D	DeviceNet I/O (with 5-pin micro connector) (Only on SLA5810/20/40)
		Р	Profibus (2x sub-D)
		S	RS485 (select applicable analog I/O)
V.	Digital I/O Communication	A	None (select applicable analog I/O)
	(SLAMfxx Pressure Controllers)	Р	Profibus (5-pin female M12, M20 x 1.5 conduit)
		R	Profibus (5-pin female M12, PG11 cable gland)
		T	Profibus (5-pin female M12, 1/2" NPT (F) conduit)
		S	RS485 (select applicable analog I/O)
VI.	Mechanical Connection	1A	Without adapters, 9/16" - 18 UNF
		1B	1/4" tube compression
		10	1/8" tube compression
		1D	3/8" tube compression 1/4" VCR
		1E 1F	1/4" VCO
		1G	1/4" NPT
		1H	6mm tube compression
		1]	10mm tube compression
		1L	3/8"-1/2" VCR
		1M	3/8"-1/2" VCO
		1P	1/2" tube compression
		1T	1/4" RC (BSP)
		1Y	3mm tube compression
		B1	1/4" tube compression w/filter
		C1	1/8" tube compression w/filter
		D1 E1	3/8" tube compression w/filter 1/4" VCR w/filter
			1/4" VCO w/filter
		F1 G1	1/4" NPT w/filter
		H1	6mm tube compression w/filter
]1	10mm tube compression w/filter
		L1	3/8"-1/2" VCR w/filter
		M1	3/8"-1/2" VCO w/filter
		P1	1/2" tube compression w/filter
		T1	1/4" RC (BSP) w/filter
		Y1	3mm tube compression w/filter
VII.	O-ring Material	A	Viton
		В	Buna
		C	PTFE
		D E	Kalrez EPDM
		1	FDA/USP Class VI - Viton
		Ĺ	FDA/USP Class VI - EPDM
VIII	Valve Seat	В	Viton
	Tatte Jeac	C	Buna
		D	Kalrez
		E	EPDM
		F	PTFE
		G	Metal (SLA5810/20/40 Only)
IX.	Valve Type	1	Normally closed (≤ 1500 psi)
		4	Normally closed High Pressure (1500 - 4500 psi)
		5	Normally open (SLA5810/20 Only) (≤ 1500 psi)

Cod	e Description	Code Option	Option	Description	
Х.	Analog I/O	A	None - Digi	tal Communicatior	ns only
7	Communications (SLA58xx Pressure Controllers)	В	0-5 Volt	0-5 Volt	.s only
		C	4-20 mA	4-20 mA	
		L	1-5 Volt	1-5 Volt	
		M	0-20 mA	0-20 mA	
		0	0-10 Volt	0-10 Volt	
		1	0-5 Volt	4-20 mA	
		2	0-5 Volt	0-20 mA	
		3	4-20 mA	0-5 Volt	
		4	0-20 mA	0-5 Volt	
		9	0-10 Volt	0-5 Volt	
Χ.	Analog I/O	Α	None - Digi	tal Communication	ns only
	Communications	E	4-20 mA	0-5 Volt	PG11 Gland
	(SLAMfxx Pressure Controllers)	F	0-5 Volt	0-5 Volt	PG11 Gland
		G	4-20 mA	4-20 mA	PG11 Gland
		Н	0-5 Volt	4-20 mA	PG11 Gland
		1	0-5 Volt	0-20 mA	PG11 Gland
		J	0-5 Volt	0-5 Volt	1/2" NPT (F) Conduit
		K	4-20 mA	4-20 mA	1/2" NPT (F) Conduit
		N	0-5 Volt	4-20 mA	M20 x 1.5 Conduit
		0	0-5 Volt	0-20 mA	M20 x 1.5 Conduit
		Р	4-20 mA	0-5 Volt	M20 x 1.5 Conduit
		Q	0-20 mA	0-5 Volt	M20 x 1.5 Conduit
		R	1-5 Volt	1-5 Volt	PG11 Gland
		S	0-20 mA	0-20 mA	PG11 Gland
		T	1-5 Volt	1-5 Volt	1/2" NPT (F) Conduit
		U	0-20 mA	0-20 mA	1/2" NPT (F) Conduit
		V	0-5 Volt	0-5 Volt	M20 x 1.5 Conduit
		W	1-5 Volt	1-5 Volt	M20 x 1.5 Conduit
		X	0-20 mA	0-20 mA	M20 x 1.5 Conduit
		Y	4-20 mA	4-20 mA	M20 x 1.5 Conduit
		Z	0-20 mA	0-5 Volt	PG11 Gland
		5	0-5 Volt	4-20 mA	1/2" NPT (F) Conduit
		6	0-5 Volt	0-20 mA	1/2" NPT (F) Conduit
		7	4-20 mA	0-5 Volt	1/2" NPT (F) Conduit
		8	0-20 mA	0-5 Volt	1/2" NPT (F) Conduit
XI.	Power Supply Inputs	1	+15 Vdc		
	117	2	24 Vdc		
XII.	Output Enhancements	A	Standard re	sponse	
XIII.	Certification	1	Safe Area		
		2	For Zone II	Atex/IECEx	

Sample Standard Model Code

I	II	III	IV	V	VI	VII	VIII	IX	Х	XI	XII	XIII
SLA	58	5	0	Α	1A	А	В	1	В	1	А	1

Request a Quote

Service and Support

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration and is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

START-UP SERVICE AND IN-SITU CALIBRATION

Brooks Instrument can provide start-up service prior to operation when required. For some process applications, where ISO-9001 Quality Certification is important, it is mandatory to verify and/or (re)calibrate the products periodically. In many cases this service can be provided under in-situ conditions, and the results will be traceable to the relevant international quality standards.

CUSTOMER SEMINARS AND TRAINING

Brooks Instrument can provide customer seminars and dedicated training to engineers, end users, and maintenance persons. Please contact your nearest sales representative for more details. Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

TRADEMARKS Brooks Brooks Instrument, LLC All other trademarks are the property of their respective owners. DS-PR-SLA5800-SLAMf-Series-RevB-PC-RT-eng/2017-1





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